

# TECHNICAL DATA SHEET

## 1. IDENTIFICATION OF THE PRODUCT

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<b>NAME OF THE PRODUCT</b>	AZ-10 Aluzinc spray 400 ml
<b>CODE</b>	110040

## 2. DESCRIPTION

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For line welding and spot welding for perfect electricity conduction.

## 3. CHARACTERISTICS

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- Fast drying Good filling property.
- Outstanding cathodic corrosion prevention
- Resistant to petrol, chemicals and weather influences
- Spot-weldable.
- Excellent adhesion.

## 4. USE

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Before use, carefully read the directions on the packaging and act accordingly.

### Pre-Treatment

The surface should be clean, dry and free of grease. Remove loose old lacquer and rust and sand the surface.

### Treatment

1. The surface should be clean, dry and free of grease. The aerosol should have room temperature. Best processing temperature 15 to 25°C. Before use, shake the aerosol for 2 minutes and spray a sample.
2. Distance to the surface to be treated approximately 25 to 30cm.
3. Apply the aluzinc spray in several thin layers. Before applying the next layer, again shake the aerosol. When desired, after drying a primer and a lacquer can be applied.
4. After use, clean the valve (turn aerosol upside down and press the nozzle for approximately 5 seconds).
5. The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

## 5. PHYSICAL AND CHEMICAL CHARACTERISTICS

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Contents:	400 ml
Base:	Epoxy-ester
Colour:	Alu-silver
VOC-content:	Approximately 76% w/w
Solid content:	Approximately 24% w/w
Coverage:	1,25 to 1,75 m <sup>2</sup>
Dust dry:	After 10 to 15 minutes
Tack free:	After 20 to 30 minutes
Hardened/re-sprayable:	After 24 hours
Heat resistant:	To 250°C

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However, the data is not binding and without warranty.