

## TECHNICAL DATA SHEET

Updating Date: 11/05/2023

Version: 05/11

(\*\*)Indicates changes from the previous version

### SECTION 1. IDENTIFICATION OF THE PRODUCT

**1.1 Product identifier:** **Metallic Aluminium Filler 2,5Kg**

Other forms of identification: **070009**

**1.2 Details of the supplier of the technical data sheet:** (See FDT headline).

**1.3 Emergency telephone:** 93 860 49 23 (8:00-13:00) (15:00-17:30).

### SECTION 2. DESCRIPTION

This is a two-component aluminium filler used to fill holes and imperfections in deep irregular areas and dents. It has a very high filler capacity, easy spreadability and excellent adhesion on metal.

### SECTION 3. TECHNICAL DATA

<b>Viscosity at 20°C:</b>	As a paste.
<b>VOC content:</b>	2004/42/EG-IIIB;2b(250) <250g/l.
<b>Colour:</b>	Silver.
<b>Specific weight:</b>	1,81g/ccm.

### SECTION 4. APPLICATION

**Base:**

The base must be clean, dry and grease- free.

Maximum adhesion is achieved on well abraded surfaces such as metal, wood and glassfibre, reinforced body parts based on polyester material.

**Mixing:**

No more than 2-3% (by weight) of Peroxide should be added to 100 parts of tin filler.

Excessive amounts of Peroxide can cause a colour change of the topcoat.

**Pot life:**

Between 3 and 4 minutes at 18-20°C.

**Reaction temperature:**

At least 10°C.

**Applicator:**

Metallic, rubber or plastic spreader.

**Drying time:**

Air drying: 15 or 30 minutes at 18-20°C. Heat will shorten the drying time whereas cold will lengthen it.

**Sanding:**

First sanding: P80 - P120.

Re-sanding: P120 - P240.

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**SECTION 5. STORAGE AND SHELF LIFE**

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Storage at 18-20°C, always in unopened original container. Store in a cool, well-ventilated area away from direct sun light, incompatible materials and ignition sources. Avoid unauthorised access.

If the storage instructions are followed correctly, the shelf life of the product is 12 months.

The technical information is based on our experience. We guarantee the quality of the product; however, as the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.