

TECHNICAL DATA SHEET

1. IDENTIFICATION OF THE PRODUCT

NAME OF THE PRODUCT	Tin filler 1,3 kg
CODE	070014

2. DESCRIPTION

Medium specific gravity metallic filler. Its superior strength and resistance have been especially designed to rebuild rusty body parts or for use on threaded bore openings. It is resistant to hydrocarbons such as petrol and diesel and to some acids such as battery acid.

3. PYHSICAL CHARACTERISTICS

Nature	Polymeric
Colour	Metallic
Specific weight	1.5kg/l at 20°C
VOC	26 g/l Mixing Application

4. AUXILIARY PRODUCTS

Hardener. PBO




5. SUITABLE SURFACES

It may be applied on steel.
 When maximum protection is required apply on epoxy primer.
 Do not apply on thermoplastic finishes and wash Primers.

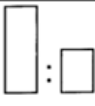


6. SURFACE PREPARATION

1. Identify surface





2. Process

PROCESO		Acero
	P80	✓
	P150	✓
	DA93	✓

Application:

	 PESO	 100	
10°C	100:2	6,5'	20'
20°C		5'	10'
30°C		3'	6'

Sanding:

	<div>INICIAL</div> <div>FINAL</div>	REVOLUCIONES	
TIEMPO		800 rpm	P80
3 min			
DISTANCIA			
80 cm		ÓRBITA	
TMAX.		7 – 5 mm	P150
80°C			

7. REMARKS

Do not add more hardener than specified. Mix thoroughly.
 It must be isolated before applying finish coating.
 Polyester putties will not harden at temperatures under +5°C.

8. EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

9. SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

10. STORAGE

Store the product in a ventilated place far from direct exposure to sunlight.
 Keep between +5°C and +30°C.

11. GUARANTEE

In unopened original packaging, one year from manufacturing date.

12. SUGGESTION

Before the product application, drill holes in the edges of the rusty surface to guarantee a stronger repair.

The technical information is in accordance with our experience. We assure the quality of the product. However, the conditions of use are not under our control and we cannot assume any responsibility of the obtained results.