

TECHNICAL DATA SHEET

1. IDENTIFICATION OF THE PRODUCT AND THE COMPANY

NAME OF THE PRODUCT	DIRECT PRIMER, activator
CODE	080056
DISTRIBUTOR	BOSSAUTO INNOVA, S.A.
ADDRESS	c/ Thomas Edison 16, Apartado de correos 95
CITY	08430 La Roca del Vallés (Barcelona) SPAIN
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2. DESCRIPTION

Primer & Activator is a mixture of reactive polyurethane oligomers dissolved in organic solvents.

3. AREAS OF APPLICATION

Primer & Activator can be used in the automobile industry to improve the adhesion of polyurethane sealants upon glass with ceramic silk-screen printing. For other uses, refer to our technical service.

4. TECHNICAL DATA

Colour	Black
Viscosity 100 mL DIN cup, $\varnothing = 4$ mm	12 to 15 s
Density at 20 °C	0.90 \pm 0.05
Conventional solids content	(EN 827) 28.5 \pm 1.5 %
Application temperature	5 to 35 °C
Specific data Drying time at 20 °C	10 to 15 min

5. INSTRUCTIONS FOR USE

A. Surface preparation

The surface to be coated must be flat, dry, dust free and it should not have any traces of grease or other contaminants that could adversely affect the bonding performance. It is highly recommended to degrease ceramic silk-screen printing with a solvent such as acetone. When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

B. Application

Thoroughly shake the product before use in order to homogenize the product. Hermetically seal the container immediately after use. Apply the primer on the silk-screen printing with a fluff-

free felt dauber with a uniform and light pressure in order to get a homogenous and dull film. After drying, apply the sealant within a one hour deadline, proceed according to instructions of its technical data sheet. Any contact with humidity will make the primer cure. For this reason, the product must be used within 24 hours after opening the bottle.

C. Cleaning

During the first 5 minutes after application, it is possible to clean with hydrocarbons. Then it is necessary to use a mixture of MEK and xylene.

6. STORAGE AND SHELF LIFE

12 months in unopened original packaging stored in dry premises between 0 and 25 °C.
24 h after opening.

7. SAFETY

Harmful and highly flammable. Read material safety data sheet before use.

The technical information is in accordance with our experience. We assure the quality of the product. However, the conditions of use are not under our control and we cannot assume any responsibility of the obtained results.